

OUR SOLUTIONS. YOUR SUCCESS.

**BOROSA**  
ACOUSTIC LEVITATION

## DATA SHEET / Acoustic Levitator L800) for high-temperature and high-pressure applications

**L800)**



### ADVANTAGES

- contact-free measurements of droplets even under harsh conditions
- avoidance of distortions by elimination of wall-contact between sample and cannula
- droplet-shape is controllable (disc-shape or spherical-shape)
- accurate and more realistic measurements
- plug & play apparatus with intuitive control
- short initial training phase
- easy cleaning

### FUNCTIONS

- ideally suited for mass-transport, particle formation, gelation and crystallization measurements
- observation of reactions and crystal growth inside the droplet
- automatic determination and documentation of the droplet-volume over time
- upgrading with spectroscopic devices is possible to measure e.g. concentrations and phase equilibria
- work area  
pressure = 0.1 MPa - 20 MPa, temperature = 253 K - 453 K

### SINGLE-DROPLET MEASURING APPARATUS

The laboratory device L800) is well-suited for accurate measurements of mass-transport mechanisms of acoustically levitated droplets.

The specifically developed software detects the levitated sample automatically and analyzes the contour of the droplet. With this information the volume of the rotationally symmetric sample can be measured and documented.

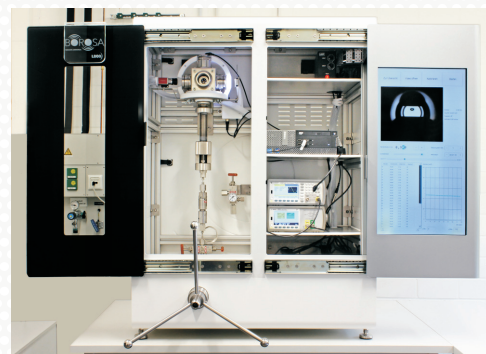
After every measuring a data sheet with all important parameters (e.g. time, temperature, pressure, volume, horizontal and vertical droplet-diameter etc.) and picture material (pictures or a video) of the droplet will be stored on the PC.

With the help of the measured and stored volume-time-diagram it is possible to calculate valuable physical properties regarding the mass transport. These include:  
Diffusion- and mass transport coefficients.

Measurements and studies of gas hydrates, crystallizations, particle formation, gelation and melting processes can be done due to the large working range of the L800).

### COMPONENTS L800)

- 1 x measurement-cell (1.4571)
- 1 x acoustic levitator (titanium alloy)
- 3 x sapphire-crystal windows
- 1 x droplet-injection-unit
- 1 x thermal insulation
- 1 x measurement-cell mounting bracket
- 1 x three-way-valve
- 1 x analog pressure indicator,  
fine-control-valve and bursting-disc holder
- 1 x pressure transmitter
- 1 x thermocouple
- 1 x manual spindle-press
- 1 x rotating joint
- 1 x LED backlight
- 1 x camera
- 1 x zoom-objective, 12 x zoom, 12 mm fine focus
- 1 x positioning table x, y, z for the camera
- 1 x frequency generator
- 1 x amplifier
- 1 x PC incl. Microsoft Office package
- 1 x SOFTWARE LM's –  
Levitation and Measurement software
- 1 x touchscreen display (27", full HD)
- 1 x safety glass sliding door
- 1 x complete set of sealing gaskets
- 1 x bursting-disc
- 1 x aluminum-housing, powder-coated



L800) opened



L800) closed

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/// laboratory equipment

Works with  
Ultrasound

1 Loudspeaker  
+  
1 Reflector

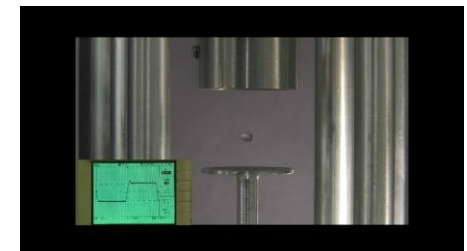
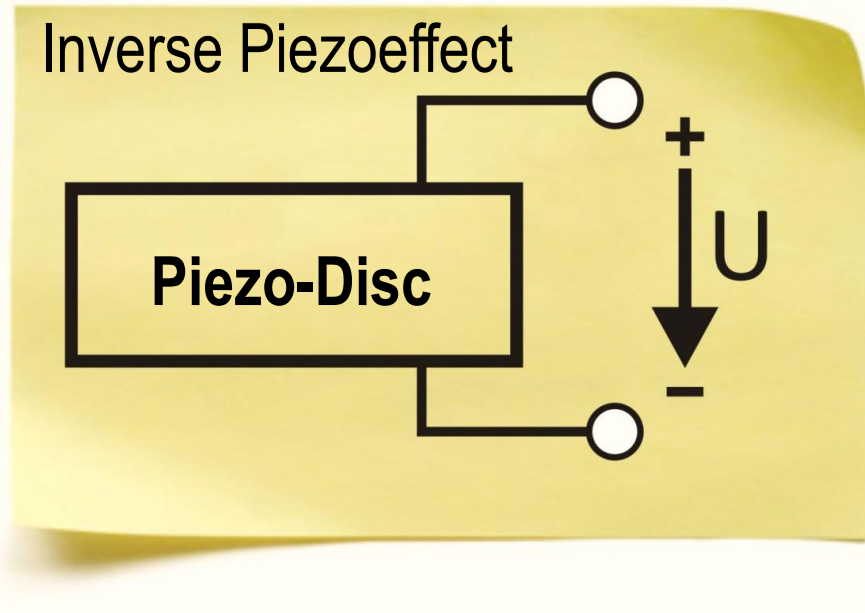
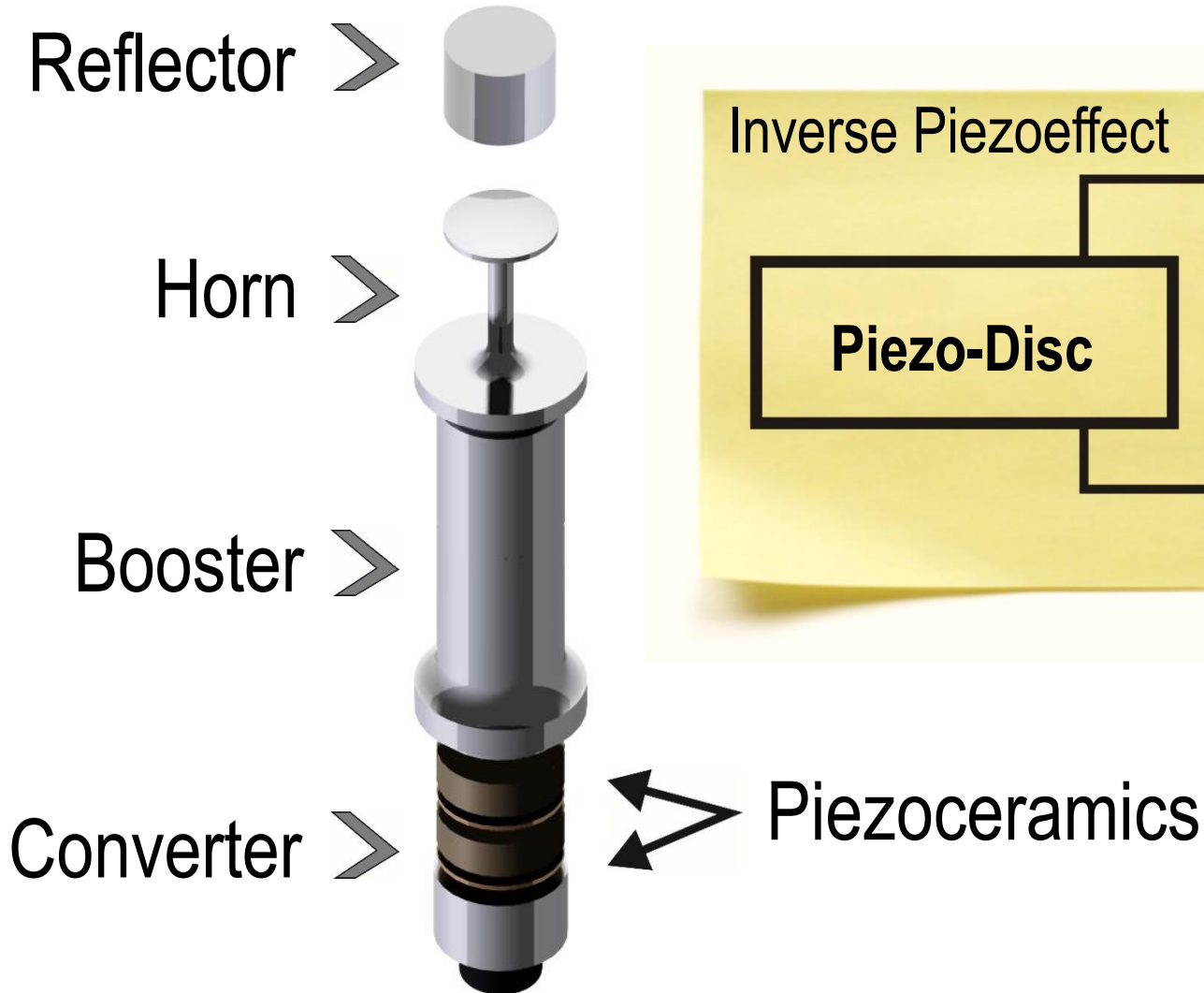
One-Droplet  
Measurement  
Apparatus

Contact-Free

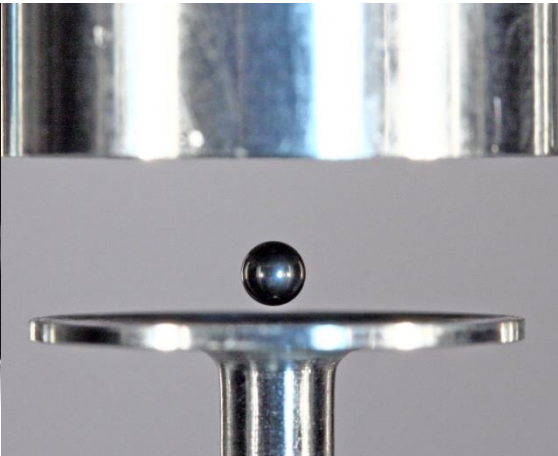
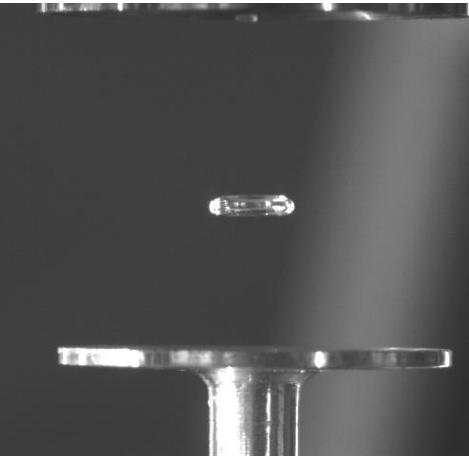
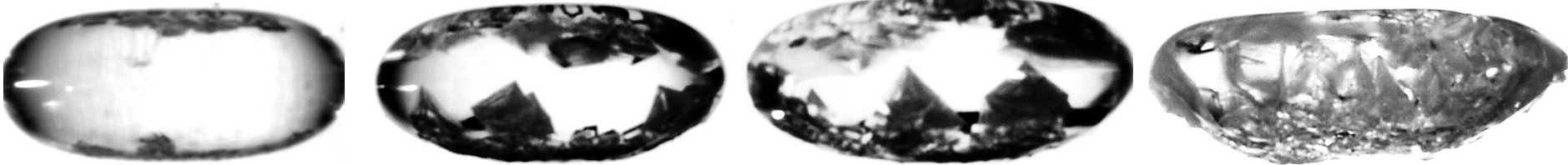
No contamination



# What is acoustic levitation?

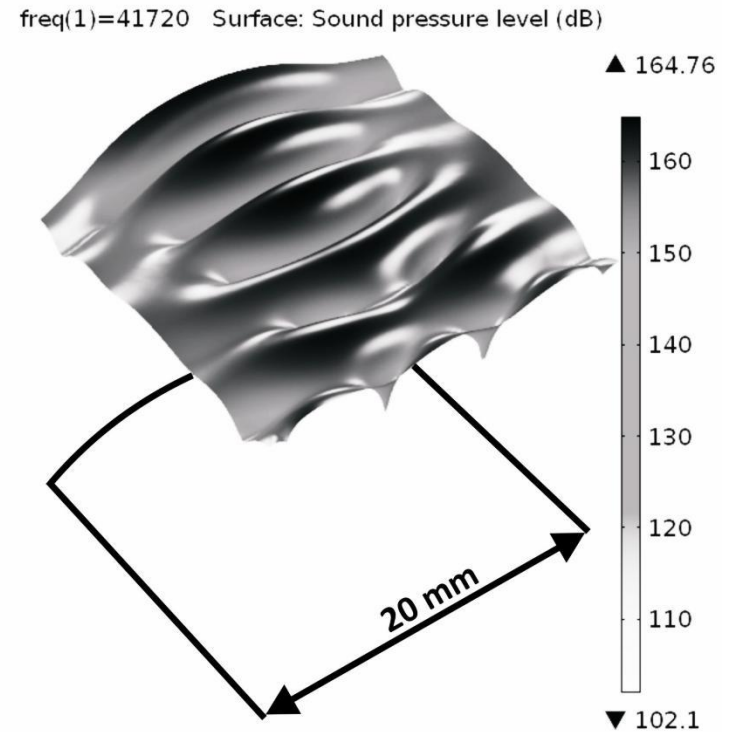
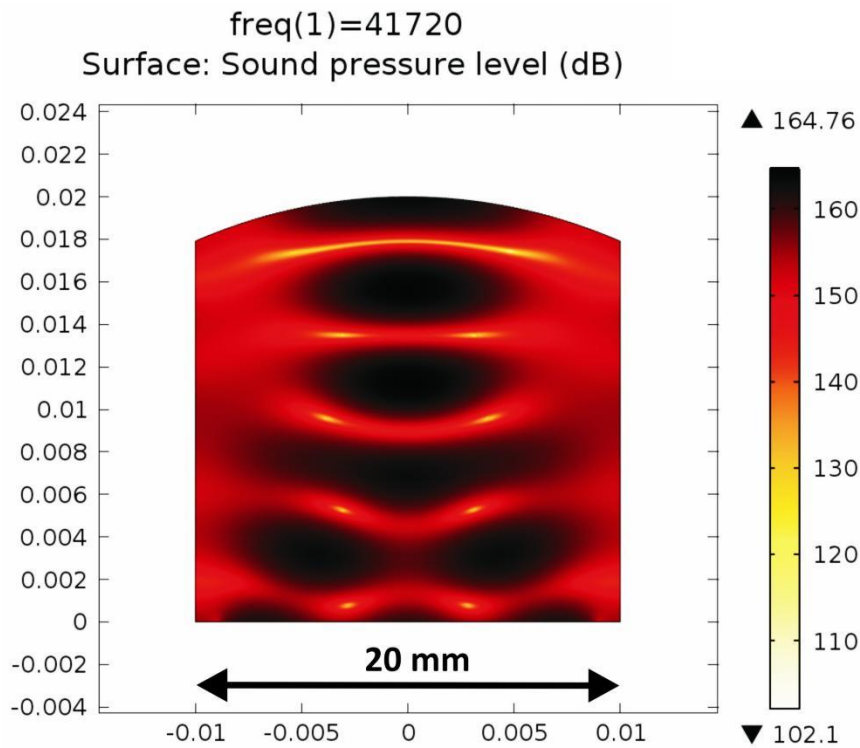


# What is acoustic levitation?



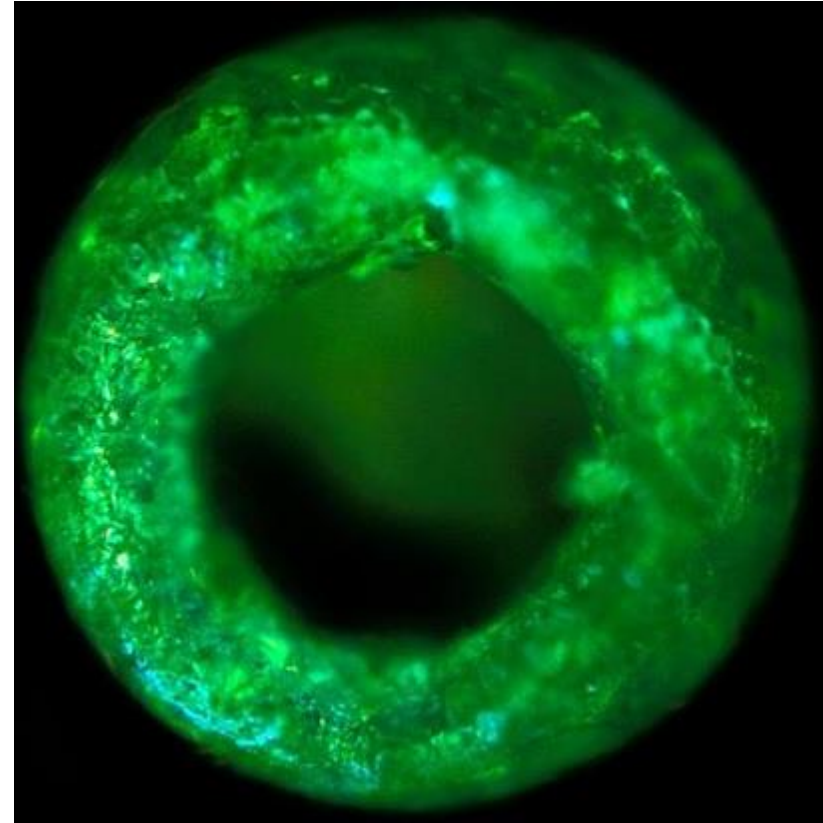
# What is acoustic levitation?

165 dB  $\rightarrow$  3556,6 Pa  $\rightarrow$  0,03556 bar



## # Areas of Application

- mass transport
- reactions
- drying & gelation
- crystallization
- melting & solidification point
- measurement of concentrations
- physical properties



Chloroform-Cu-complex

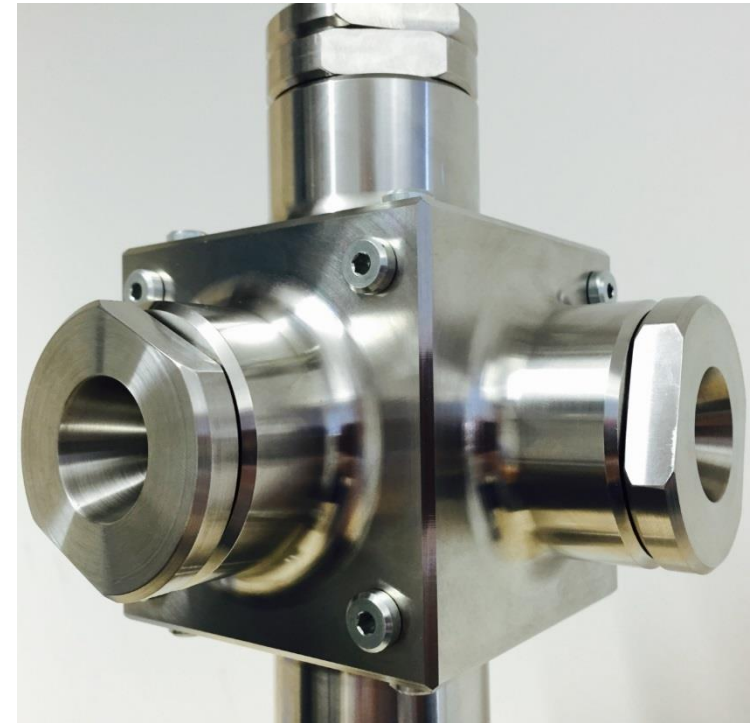
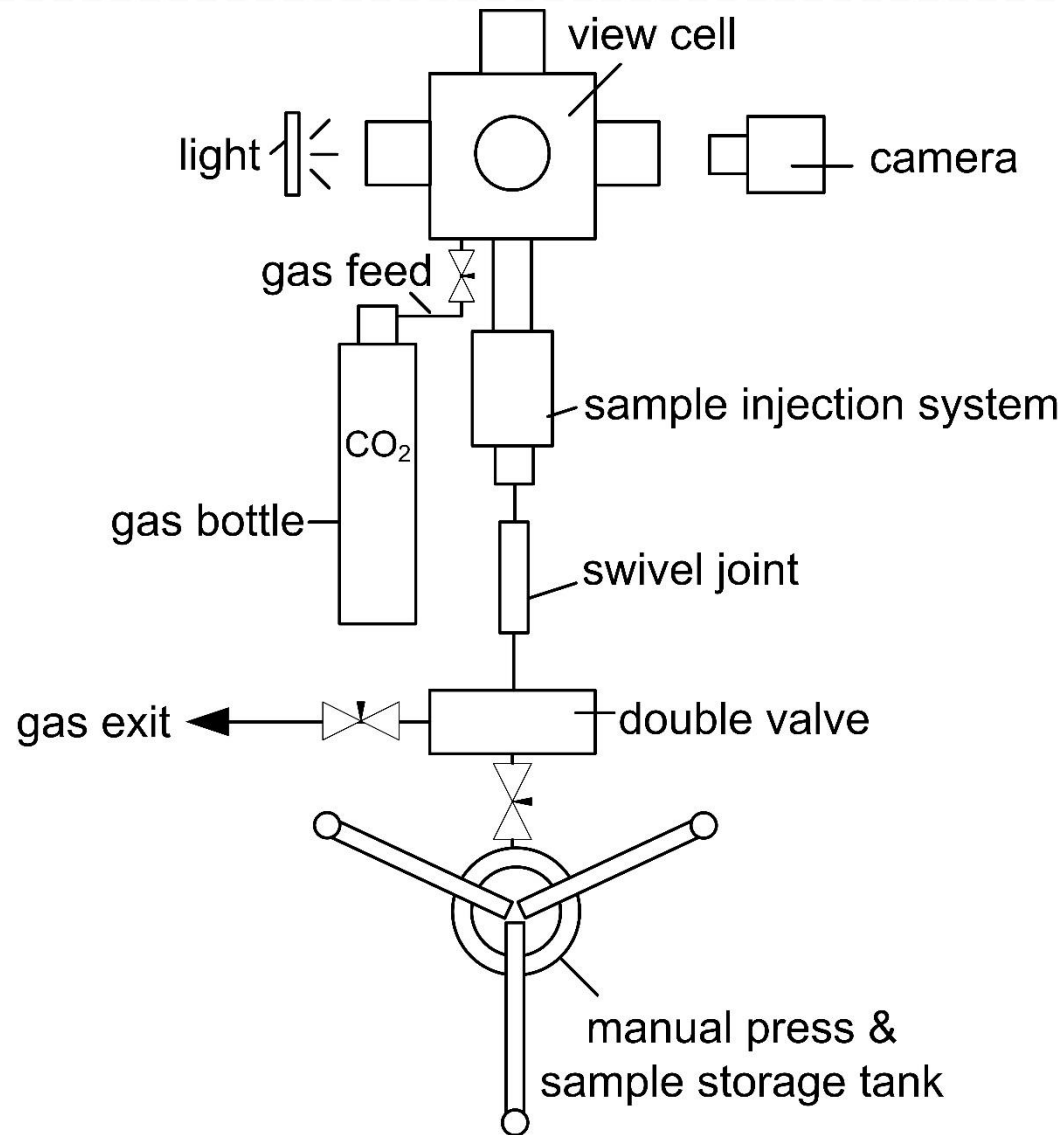
# Contact-free experiments

## # Advantages

- small amount of samples
- fast measurement time
- more measurement options
- higher data quality
- droplet shape is controllable (disk-shape or spherical shape)
- very-low-energy-requirements to levitate samples



# L800) /// flow chart

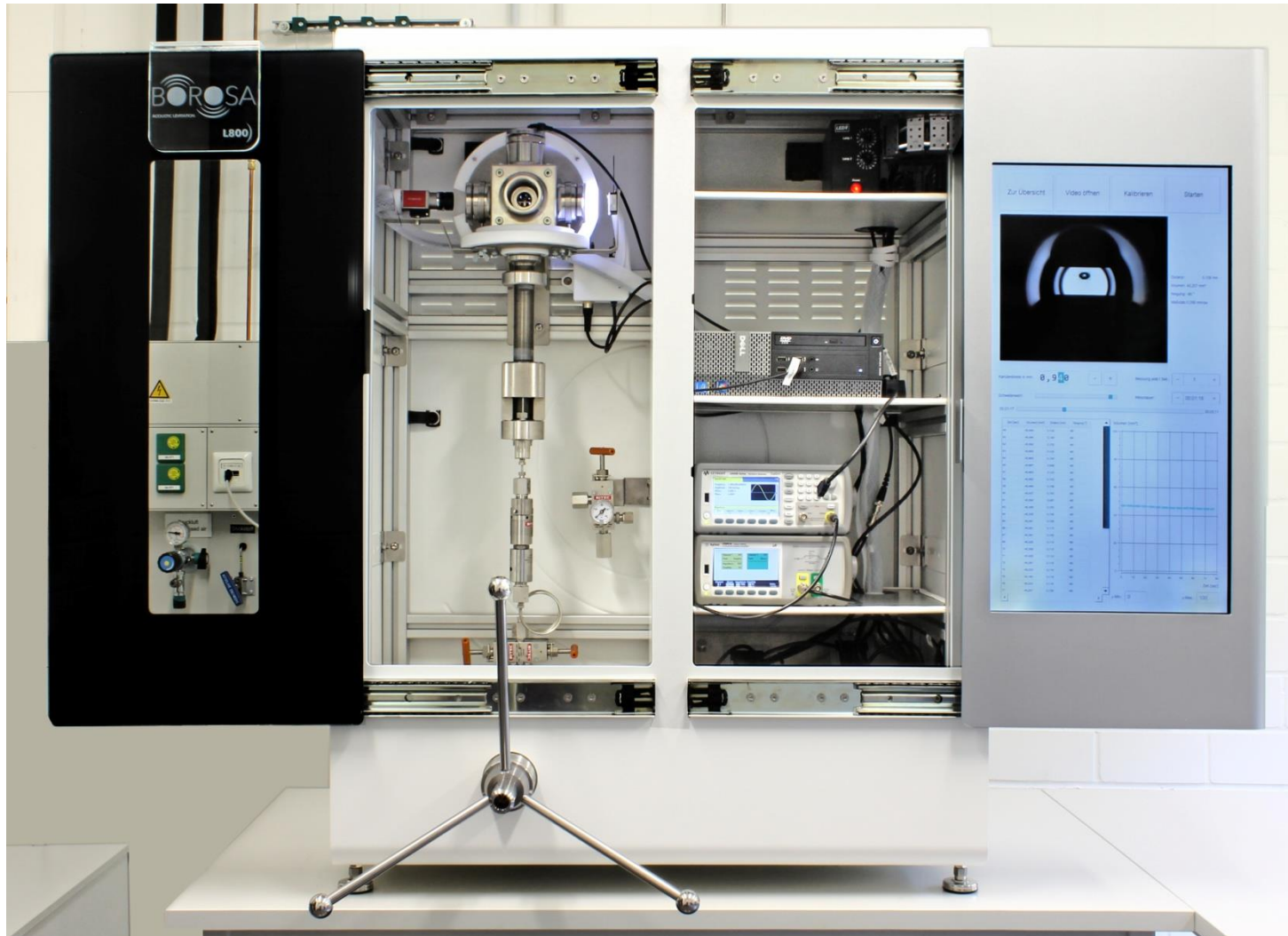


view cell (1.4571) with built-in channels for thermal fluid

# L800

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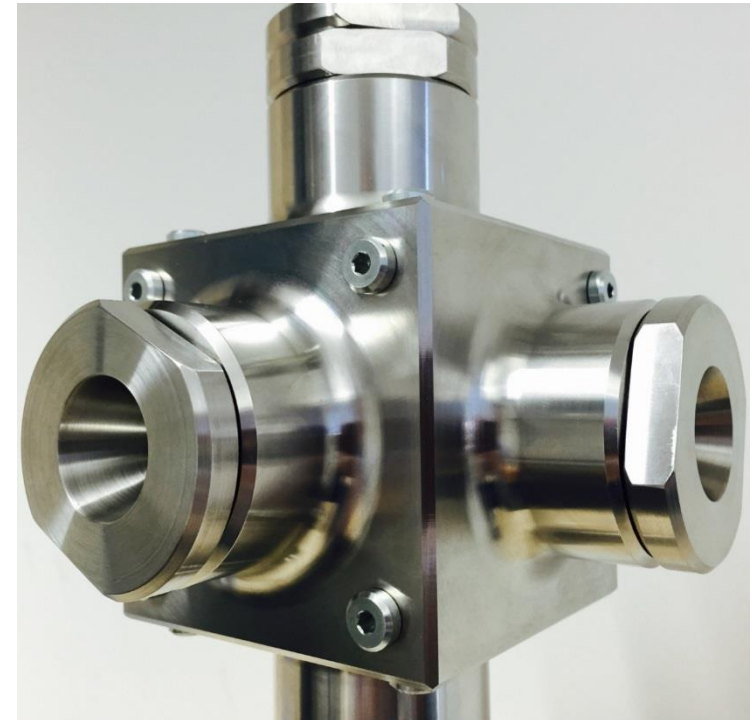
**INDUSTRIE  
PREIS 2015**  
KATEGORIESIEGER



L800

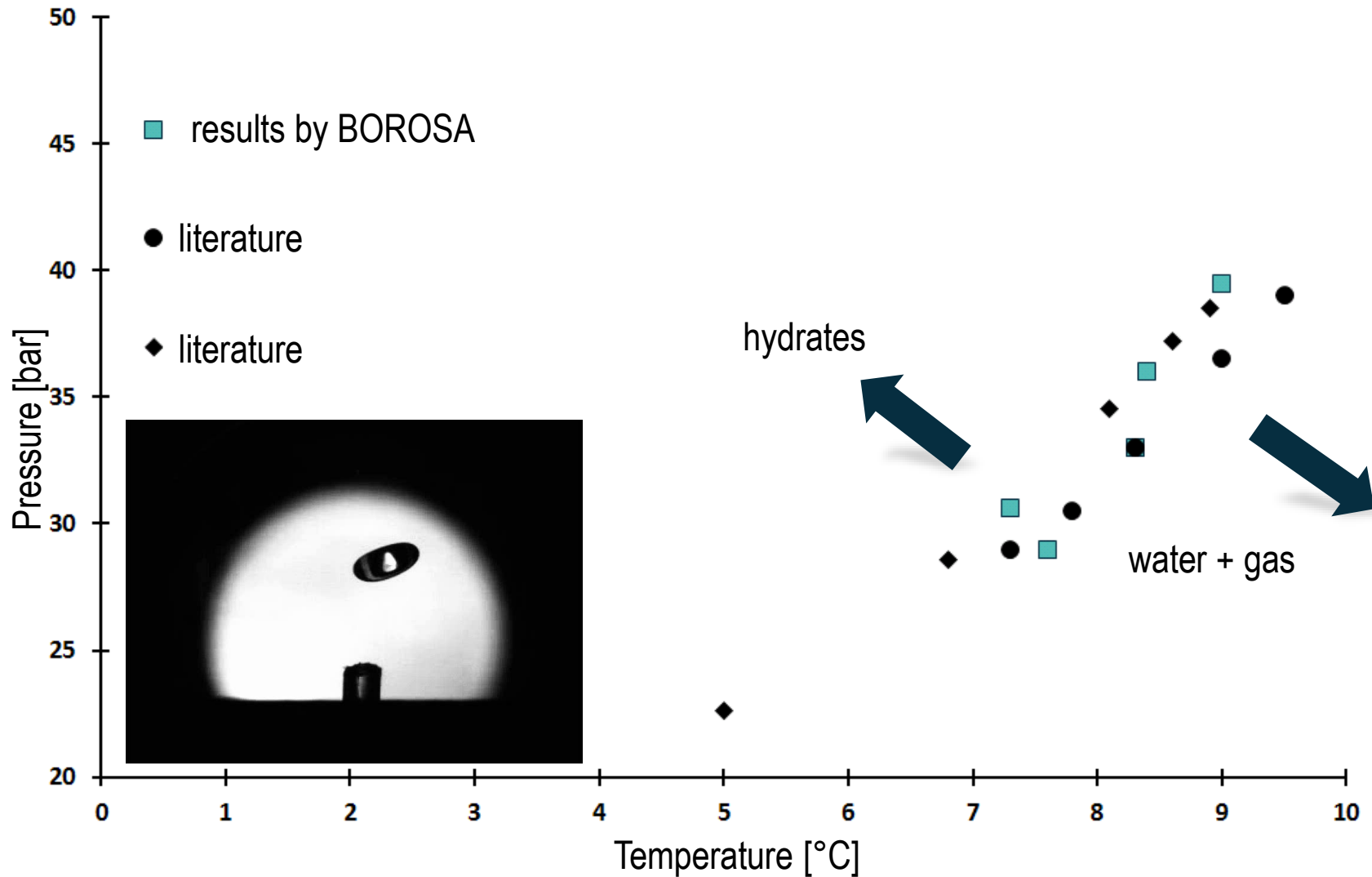
BOROSA  
ACOUSTIC LEVITATION

INDUSTRIE  
PREIS 2015  
KATEGORIESIEGER



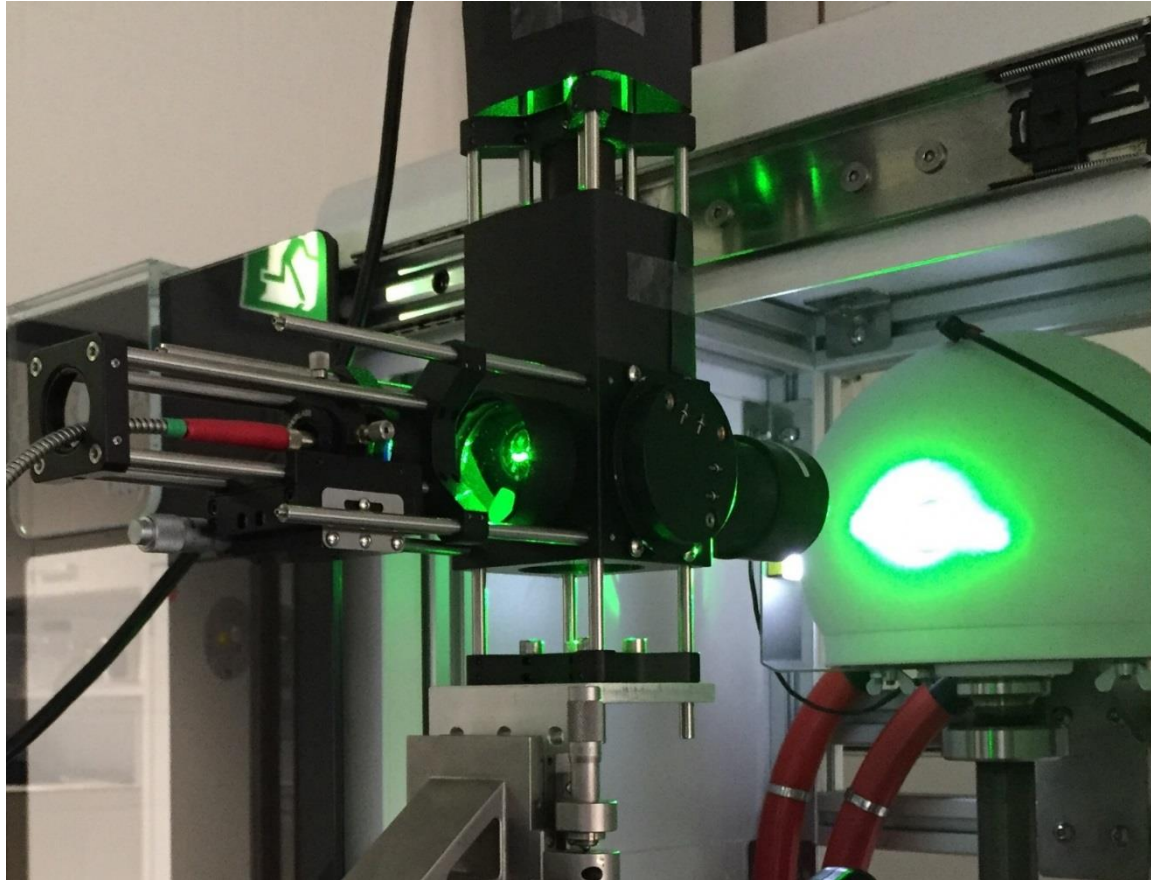
pressure: 0.1 MPa - 20 MPa  
temperature: 253 K - 453 K  
**parameters are extendable!**

# Experiments /// CO<sub>2</sub>-Hydrate-Formation

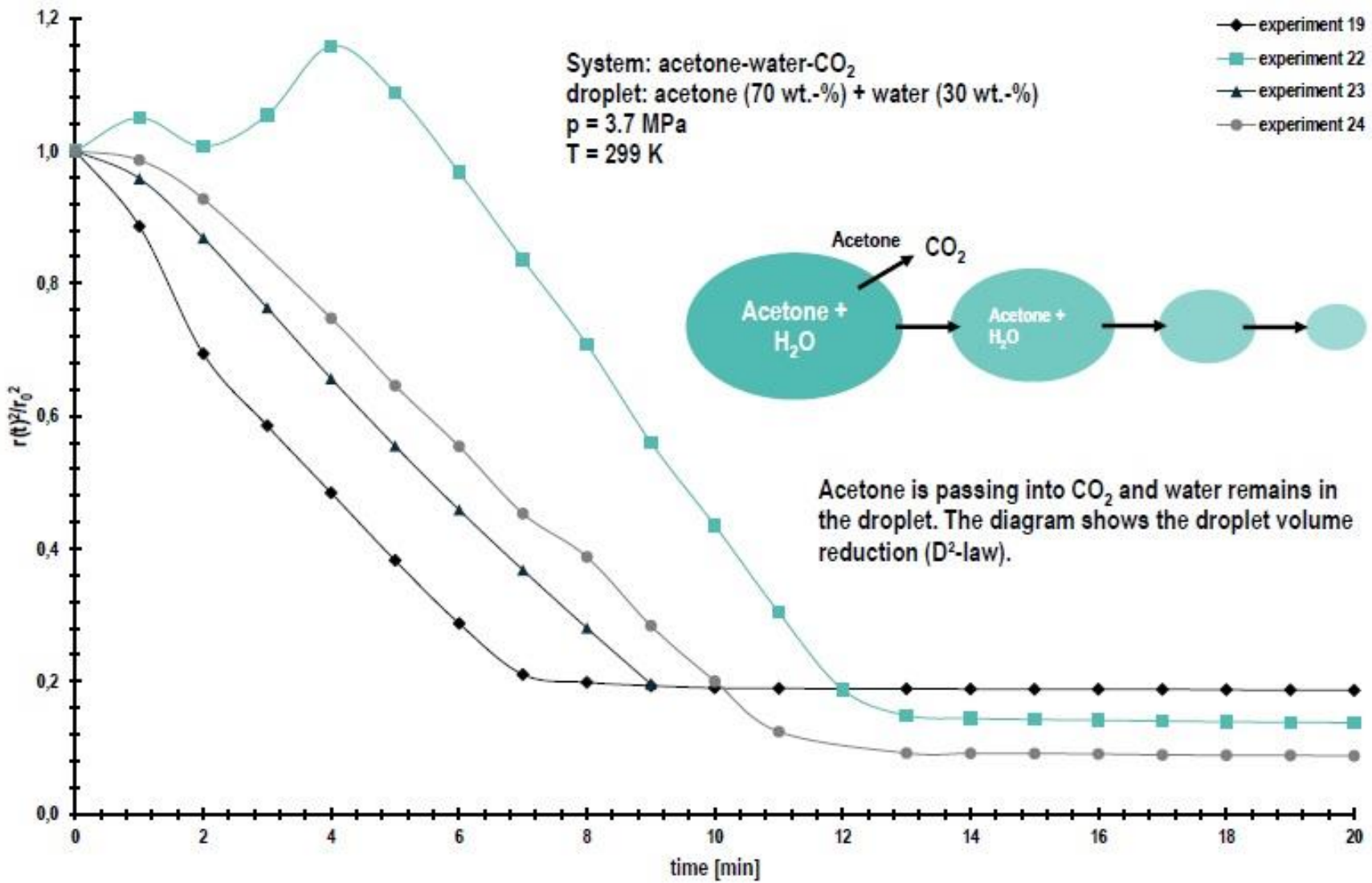




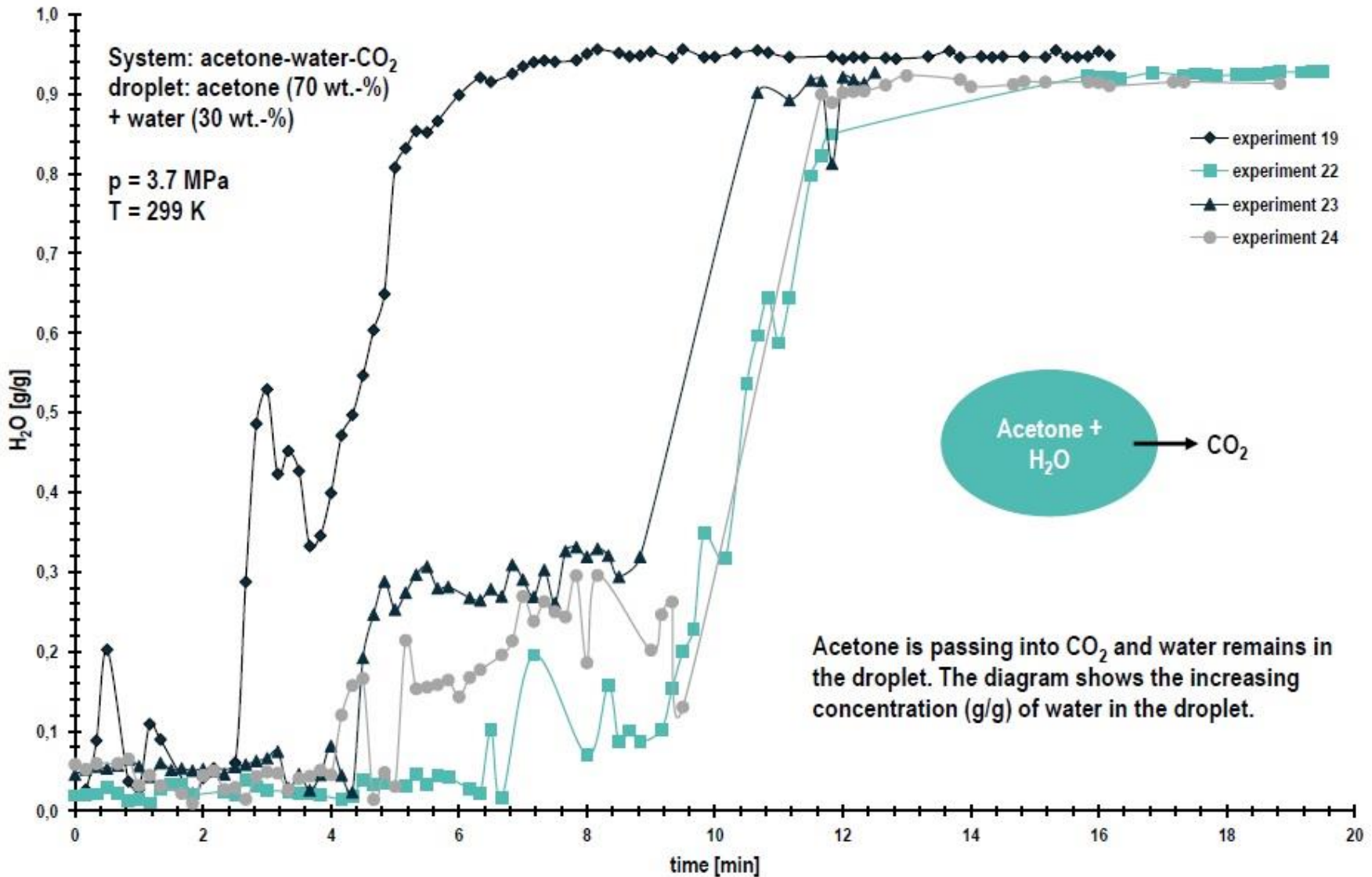
# L800) meets Raman-Spectroscopy



# L800) Raman-Spectroscopy

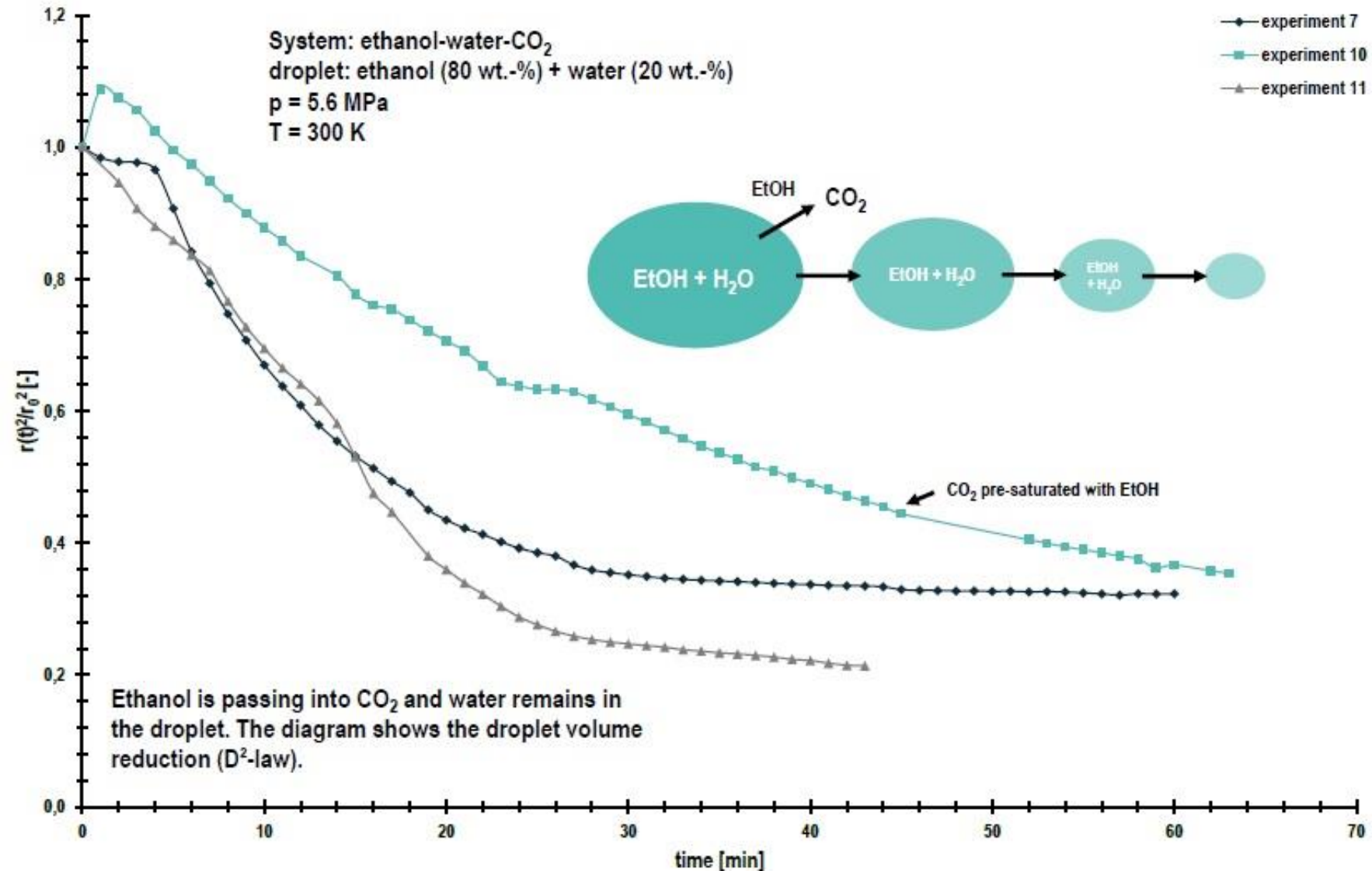


# L800) Raman-Spectroscopy



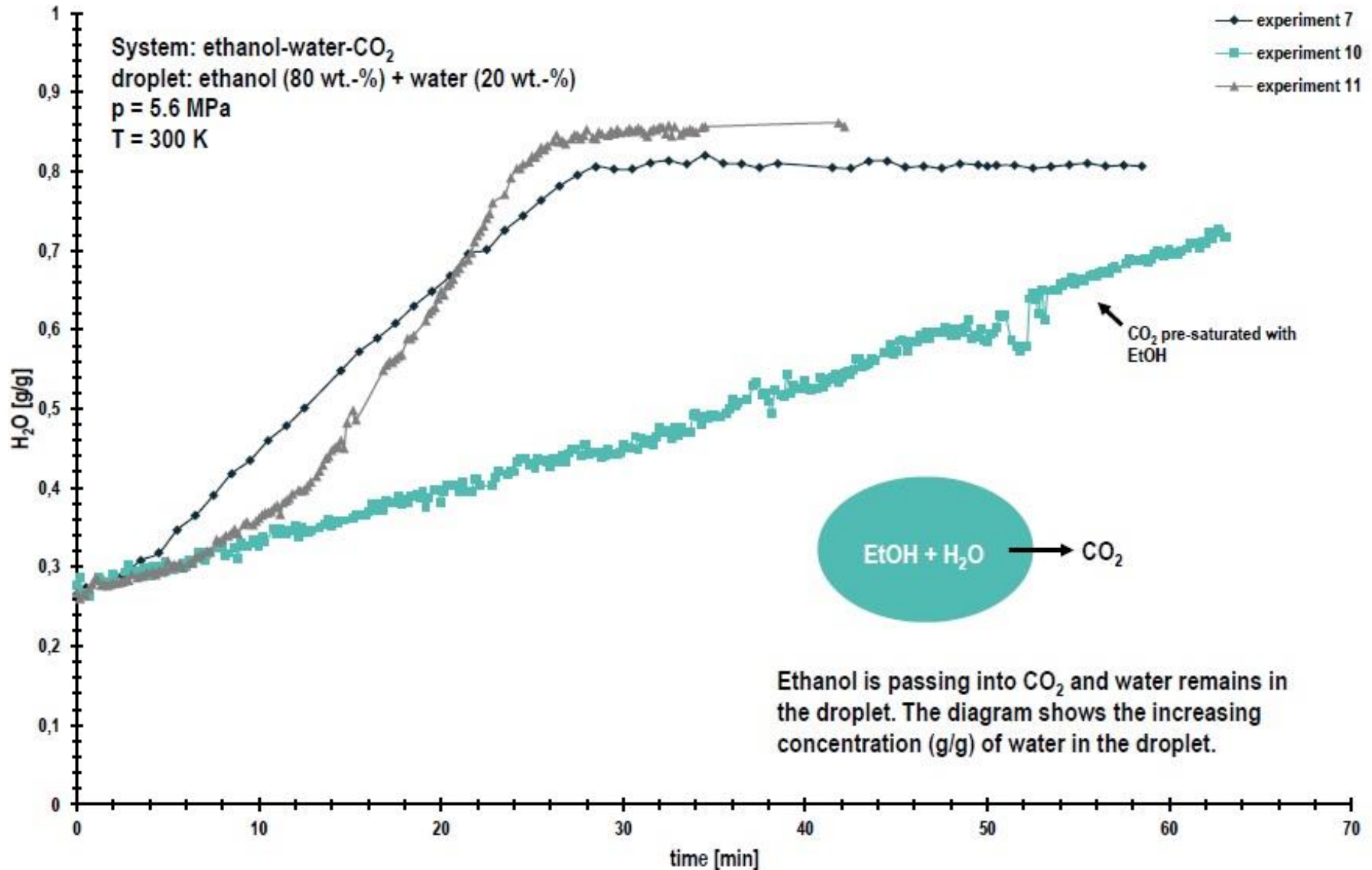


# L800) Raman-Spectroscopy



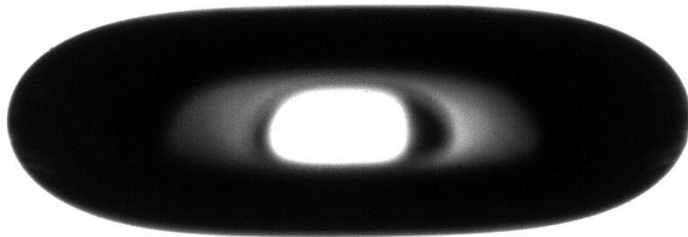


# L800) Raman-Spectroscopy

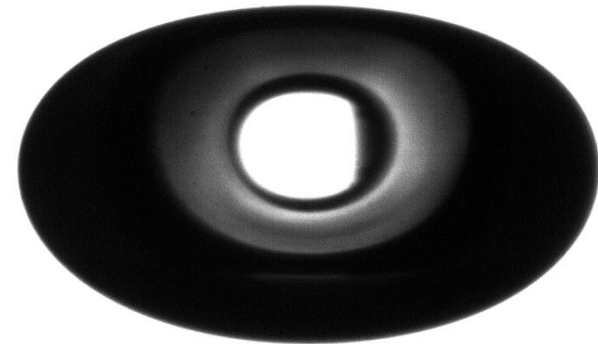


# Gelation process

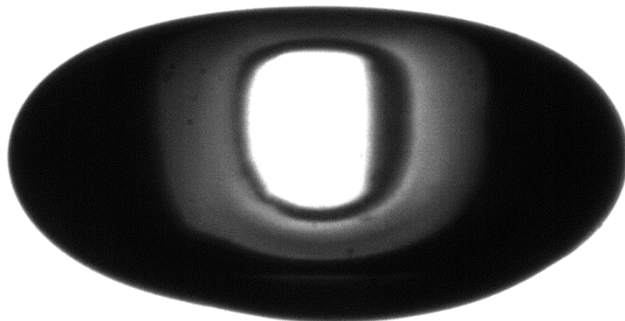
1. Start,  $t=0s$



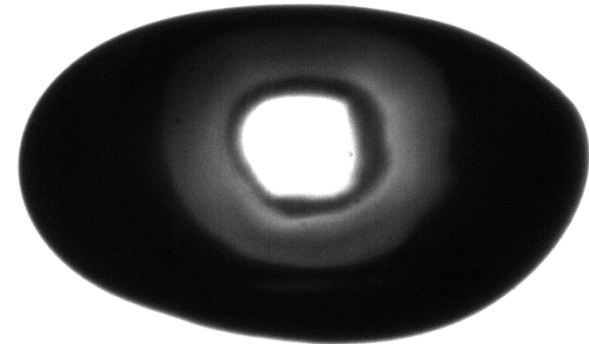
2. Evaporation of solvent



3. Droplet surface is getting rigid



4. End of gelation after 2-3 min.



silica precursor,  $H_2O$

## Methods

### Interfacial tension and viscosity calculation

#### Ambient conditions

$$\eta_l = \frac{\tau \rho_l R^2}{5}$$

$$\sigma_l = \frac{3 \pi f^2 \rho_l V}{8}$$

Damping constant  
Liquid density  
Volume  
Radius volume equal sphere  
Frequency

Rayleigh, Proc. R. Soc. London Vol. 29, 1879

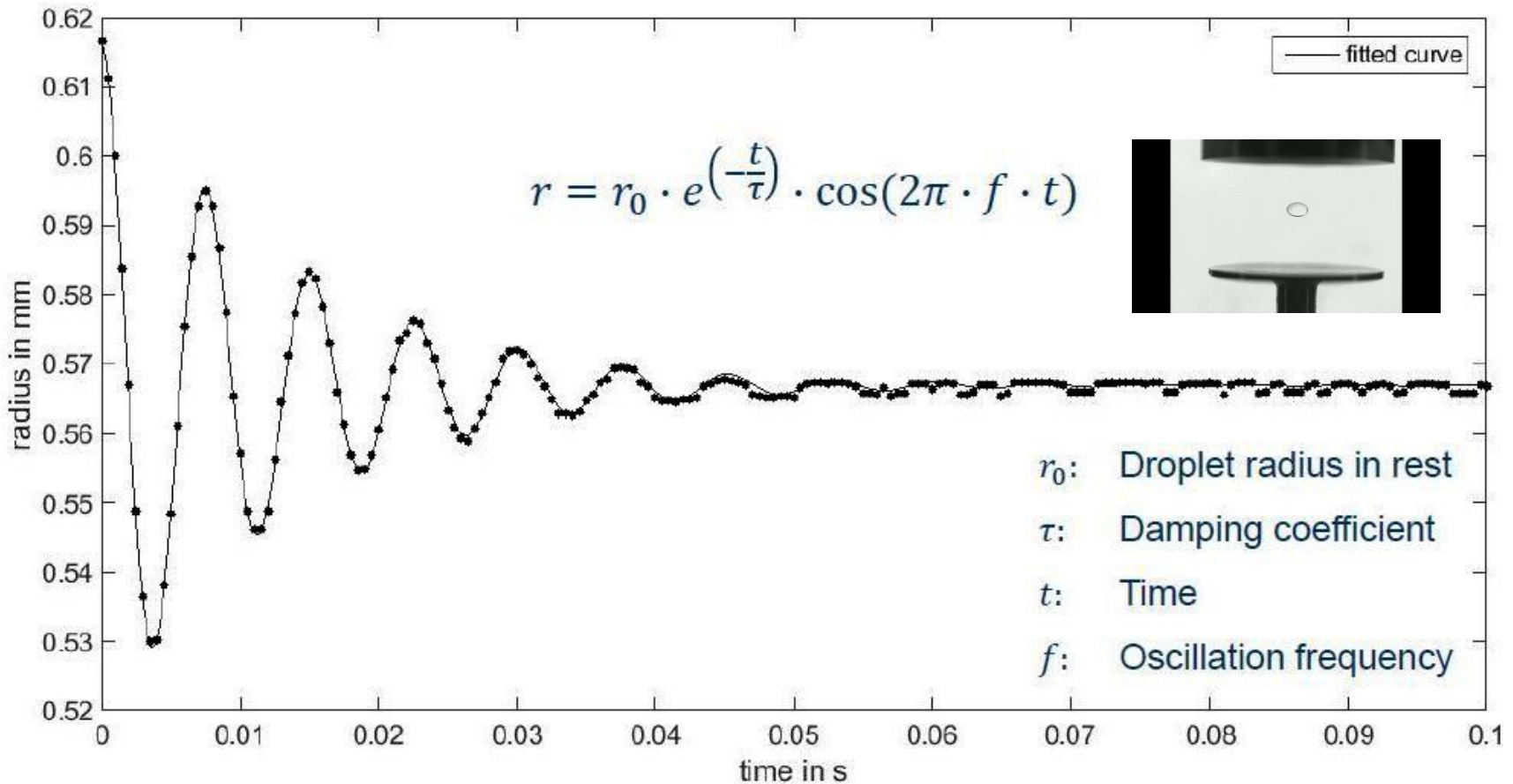
#### High pressure systems

$$\eta_l = \frac{\tau (3\rho_l + 2\rho_{CO_2}) R^2 - 40\eta_{CO_2}}{15}$$

$$\sigma_l = \frac{\pi f^2 (3\rho_l + 2\rho_{CO_2}) V}{8}$$

+  
Density CO<sub>2</sub>  
Viscosity CO<sub>2</sub>

Lamb, Hydrodynamics, Cambridge University Press, 1932



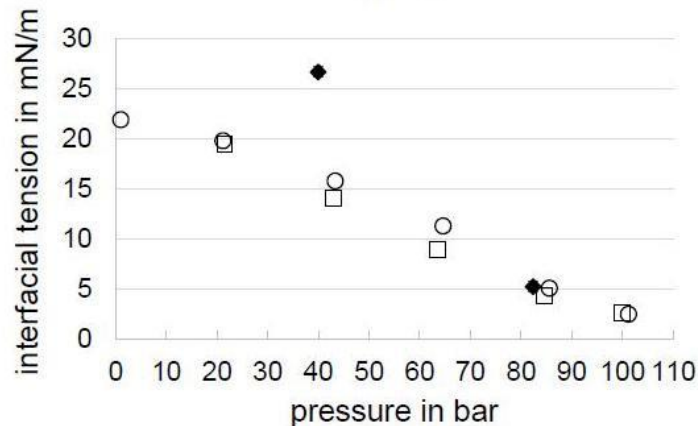


## Results

### High pressure system squalane/CO<sub>2</sub>

#### Interfacial tension

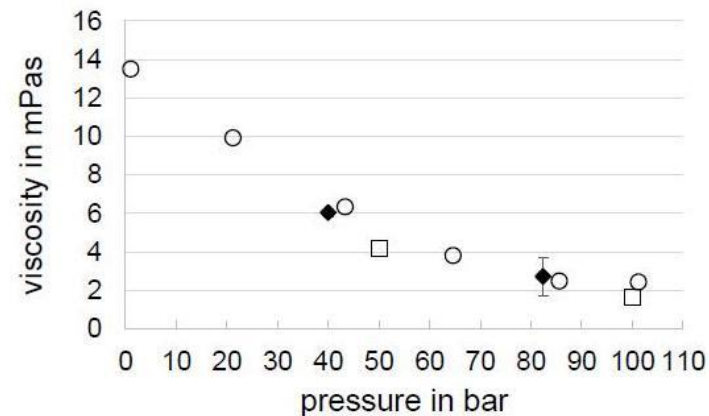
40 °C



□ Hiller   ♦ Own Measurements   ○ Kukova

#### Viscosity

40 °C



□ Dilchert   ♦ Own Measurements   ○ Kukova

Dilchert, Dissertation, University Hannover, Hannover, 1979

Hiller, Dissertation, University Erlangen-Nürnberg, Erlangen, 1990

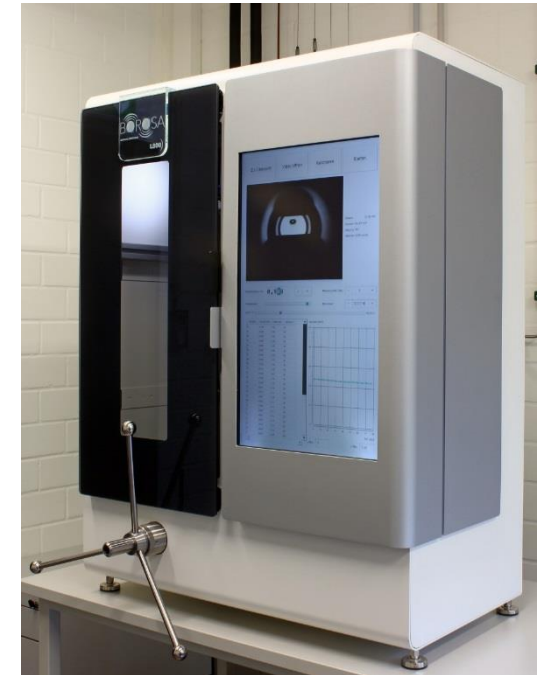
Kukova, Dissertation, Ruhr-University Bochum, Bochum, 2003

## 6 Measurement Options

- CO<sub>2</sub>-Hydrate-Formation (Crystallization)
- Raman-Spectroscopy (Concentrations)
- Drying/Gelation Process (Mass Transfer)
- Physical Properties  
(Density, Viscosity, Surface Tension)

**p = 200 bar**

**T = 180°C**



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